



Material - ONORM X 2 CrNiN 18 10 KKW

Standard Specification for Seamless Steel Tubes for Pressure Purposes

Group - Ferrous Stainless Steel Alloys

Sub Group - ONORM X 2 CrNiN 18 10 KKW Seamless Steel Tubes for Pressure Purposes

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Steel

Chemical Composition			Heat Treatment	
Carbon	C %	0.030 max.	Solution Annealing	
Silicon	Si %	1.000 max.		
Manganese	Mn %	2.000 max.		
Phosphorus	P %	0.045 max.		
Sulphur	S %	0.030 max.		
Chromium	Cr %	17.000 - 19.000		
Nickel	Ni %	8.500 - 11.500		
Nitrogen	N %	0.120 - 0.220		
Iron	Fe %	Balance	Mechanical Properties Tensile Strength in Mpa 550 - 760 Yield Strength in Mpa 270 min. Elongation in % 35 min. Reduction of Area in % - Hardness in BHN - Impact in Joule -	
-	-	-		
-	-	-		
-	-	-		
-	-	-		
-	-	-		
-	-	-		
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Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
1.4311	EN	European Union	Tube
1.4311	DIN	Germany	Steel
1.4311	DIN	Germany	Steel
CrNi18/9-0.03C/N	BS	British	Steel and Flat
X3CrNiN18-10	AFNOR NF	France	Steel and Tube
SUS 304 LN	JIS	Japan	Steel, Plate, Sheet and Strip
X20CrNiN 18-10	UNI	Italy	Sheet, Plate, Strip and Bar

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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